

# ACCENTWIRE

THE STRONGEST TIES IN THE INDUSTRY

## ACCENT 470

Specification Instructions

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### HIGH EFFICIENCY

4 twist knot for maximum joint strength

### POWER REQUIREMENTS

115 v – Single Phase 30 amp Minimum Control Power

12 gpm @ 2,000 psi Hydraulics

### CYCLE TIME

Greater than 950 Ties/Hr. Less Than Two Seconds for Tension and Twisting Of Wire Then Bale Can Be Ejected While Unit Feeds Up. Under Four Seconds for a Full Cycle.

### FEED AND TENSION SPEED

12 ft. per second standard

### UNIT SHIPPING WEIGHT

1600 lbs.

### FEATURES

- 100% Adaptable To All 2 Ram Balers
- Unit Can Be Set Up For Use With 11 Or 12 Gauge Wire Using 200,000 Or 145,000 psi wire
- Four Wheel Drive Feeding And Tensioning Unit For Superior Non-slip Pinch Action
- Proximity Switches Are Used Throughout
- Tilt-Up Knotter Cover And Spreader Bar For Easy Servicing
- Multiple Sides On Cutter Inserts
- Heavy Duty Accumulator
- No Adjustments On Electrical, Hydraulic Or Mechanical Systems
- PLC Energizes Isolation Relays To Supply Power To Valves
- All Major Components Are Pinned Or Fixed In Place To Guarantee Alignment And Allow For Easy And Quick Disassembly
- Allen Bradley Micrologix 1000 PLC
- Quick Mount Safety Frame